

1

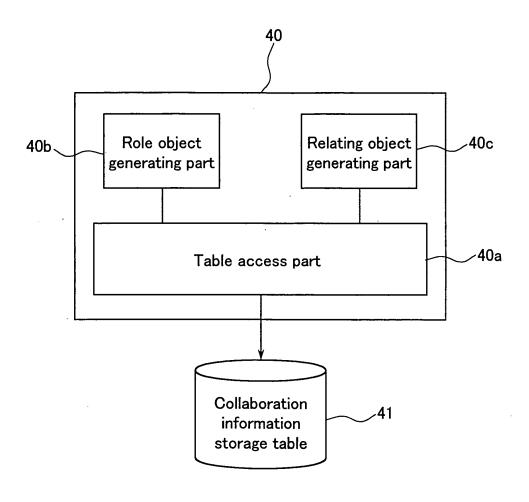
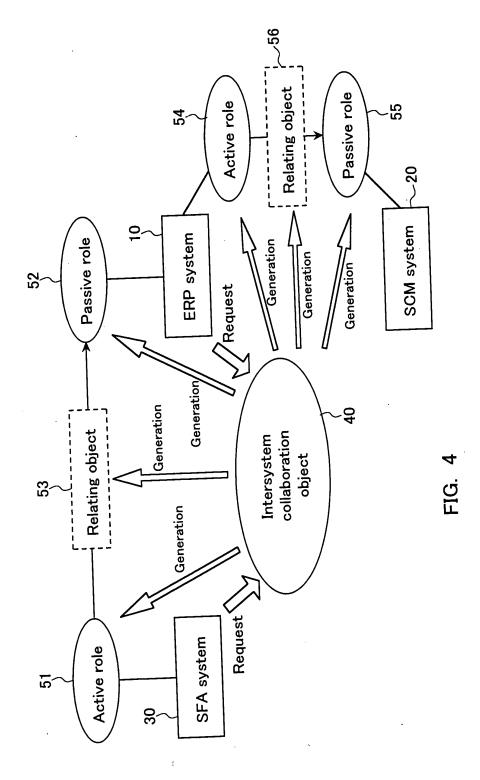


FIG. 2

Path	Communication method
SFA → ERP	Real
ERP → SCM	Delayed batch

FIG. 3



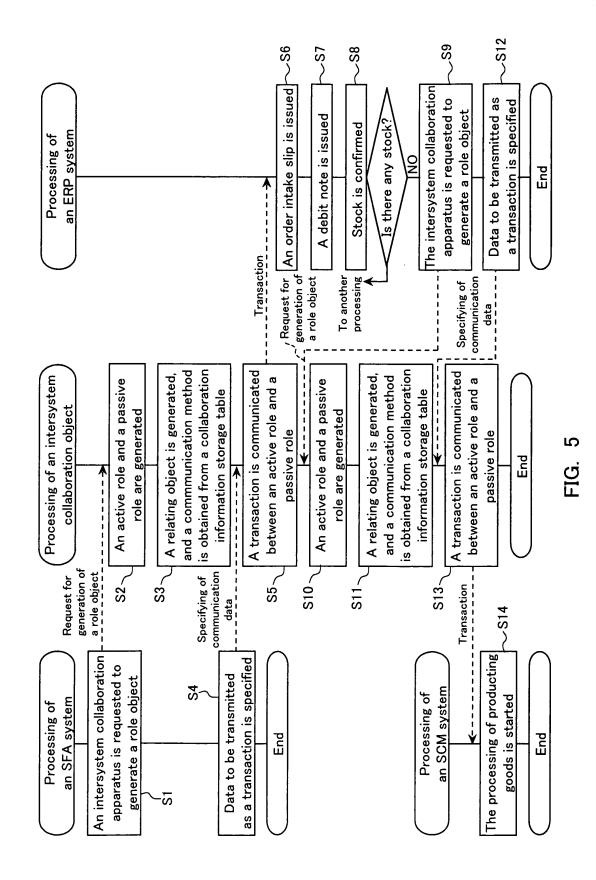


FIG. 6

Path	Communication method
SFA → ERP	Real
ERP → SCM	Delayed batch
Sales Accounting subsystem	Real
Accounting Stock management subsystem	Real
Stock management Production collaboration subsystem	Batch

FIG. 7

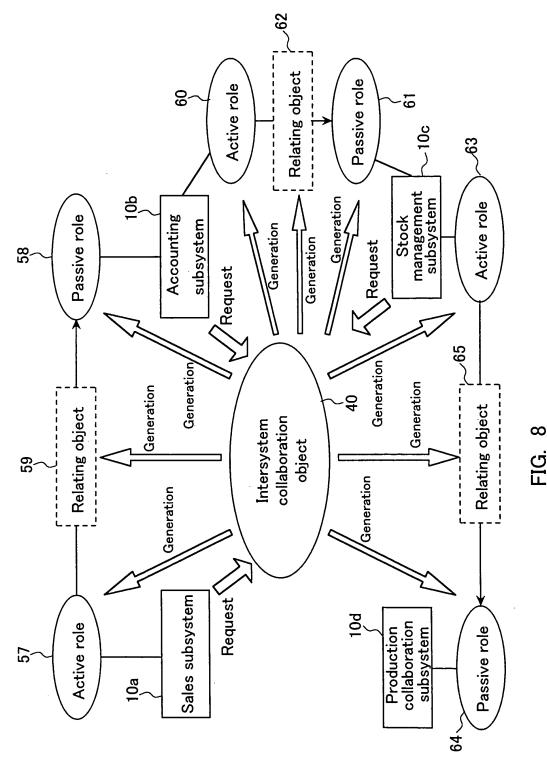
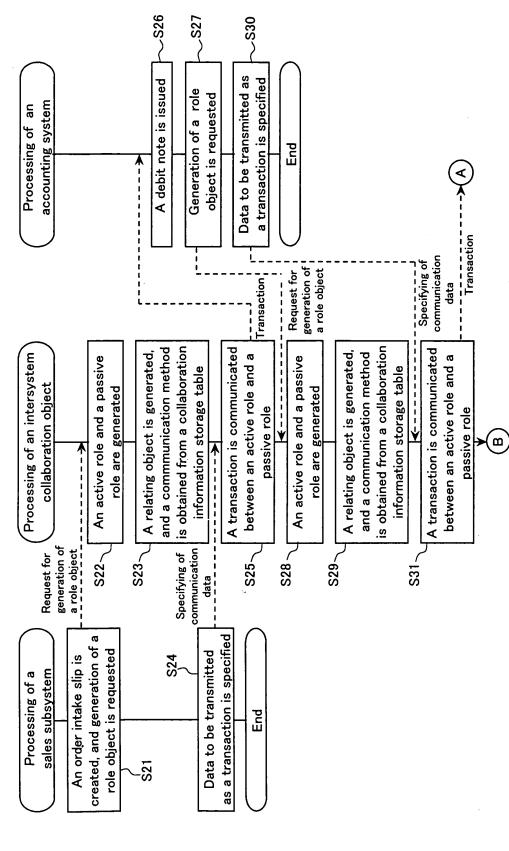


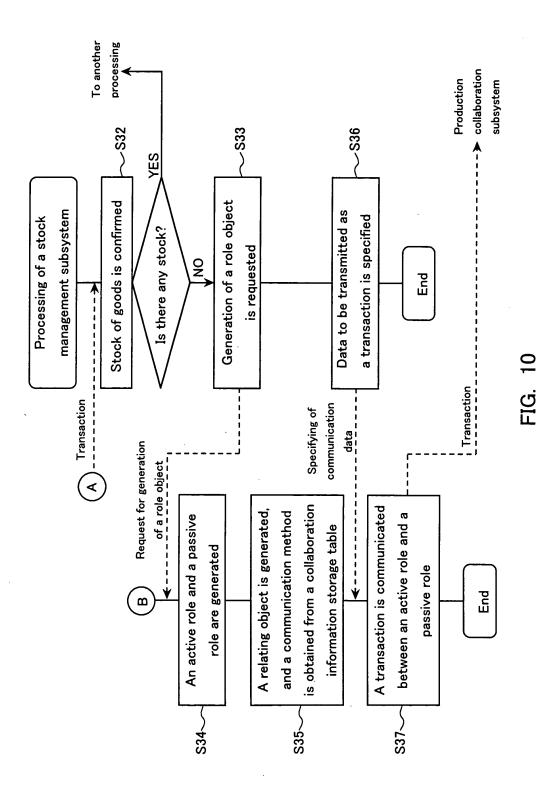
FIG.



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FIG.

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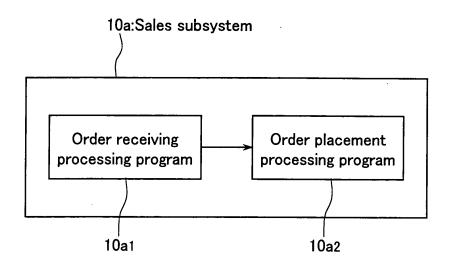
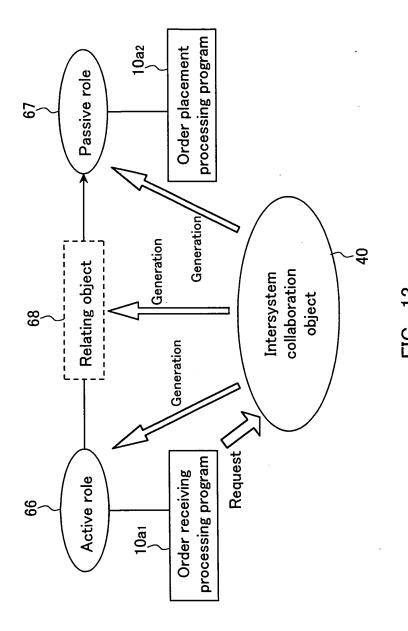


FIG. 11

Path	Communication method
Order receiving Order placement processing program processing program	Real

FIG. 12



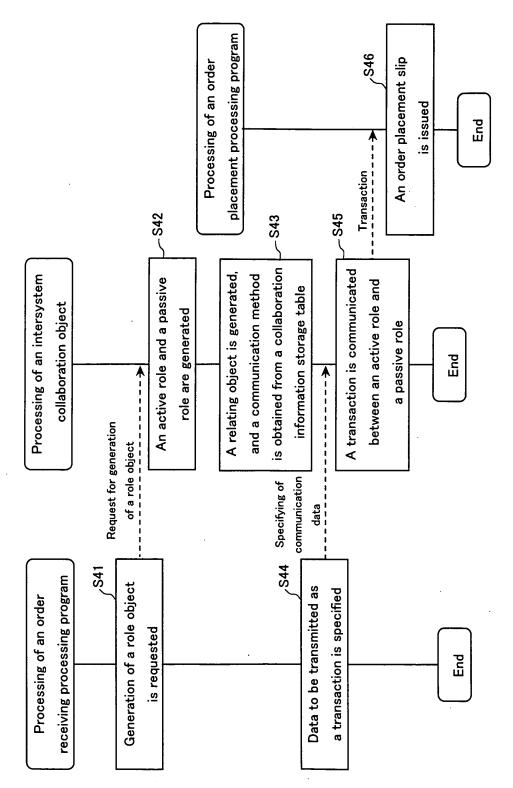


FIG. 14

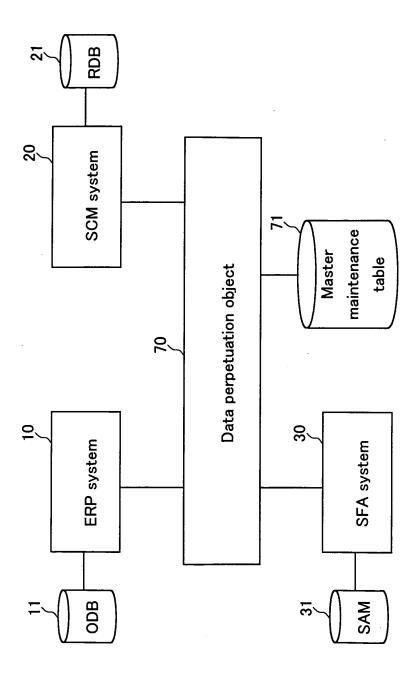


FIG. 15

Path	Communication method
ERP> SCM	Real
SCM → SFA	Delayed batch

FIG. 16

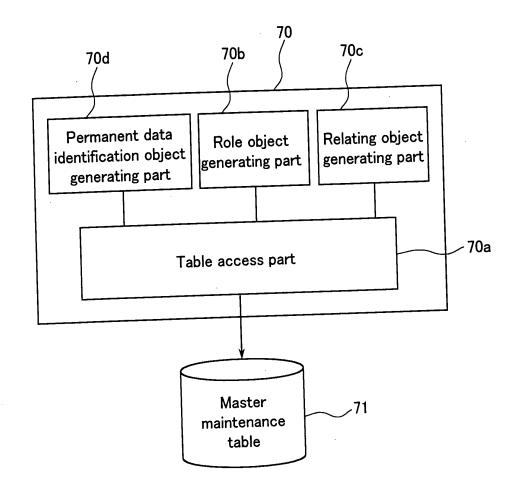
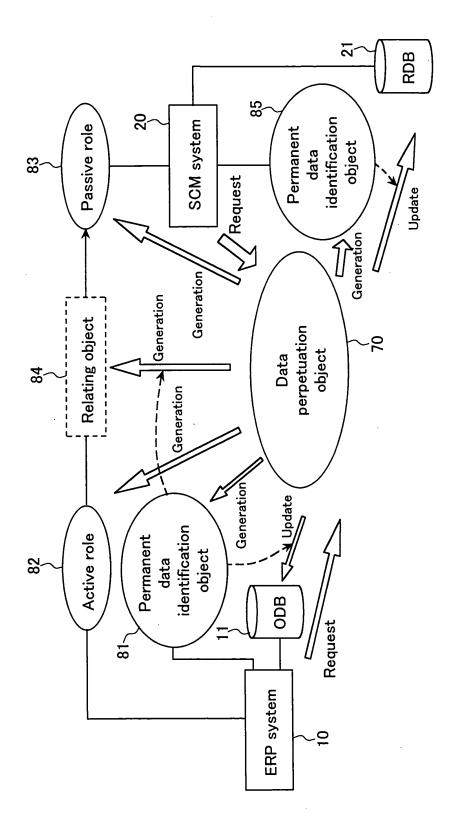


FIG. 17



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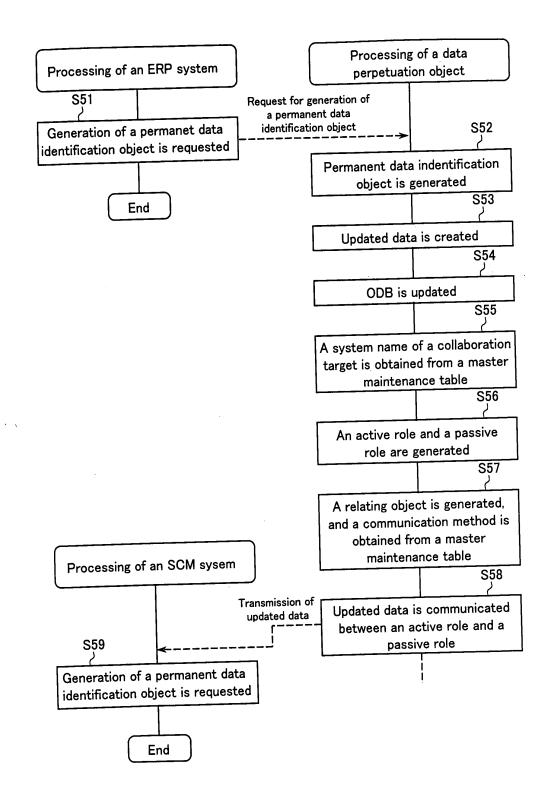


FIG. 19